SAFETY DATA SHEET

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier
Product Name: Britesil® C20 Hydrous Sodium Silicate
Alternative names: Hydrous sodium silicate powder, (1.6<MR<=2.6)
CAS No.: 1344-09-8

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified use(s): General purpose industrial chemical for use in a wide range of applications.
Binding agent; Corrosion inhibitor; Dust binding agent; Flame retardant or fire preventing agent; Flotation agent; Stabiliser; Viscosity control agent; Intermediate
Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet
Company Identification: PQ Corporation
P.O. Box 840
Valley Forge
PA 19482
USA
Telephone: +1 610-651-4200
E-Mail (competent person): sds.uk@pqcorp.com

1.4 Emergency telephone number
Emergency Phone No.: +1 800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
GHS Classification:
- H318 : Serious eye damage/irritation Category 1
- H315 : Skin corrosion/irritation Category 2
- H335 : STOT - single exposure Category 3

Hazard summary:
Alkaline.
Risk of serious damage to eyes.
Irritating to respiratory system and skin. Can etch glass if not promptly removed.

2.2 Label elements
Hazard pictogram(s):

Signal word(s): Danger

Hazard statement(s):
H318: Causes serious eye damage.
H315: Causes skin irritation.
H335: May cause respiratory irritation.

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Date Previous Issue: 7/14/2006

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Precautionary statement(s)

P261: Avoid breathing dust.
P262: Do not get in eyes, on skin, or on clothing.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3 Other hazards

Not classified as PBT or vPvB.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Regulation (EC) No. 1272/2008 (CLP)

<table>
<thead>
<tr>
<th>Ingredient(s)</th>
<th>%W/W</th>
<th>CAS No.</th>
<th>EINECS No. / REACH Registration</th>
<th>Hazard symbol(s) and hazard statement(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicic acid, sodium salt (1.6&lt;MR&lt;=2.6) Powder</td>
<td>83.0</td>
<td>1344-09-8</td>
<td>215-687-4</td>
<td>H318 : Eye Dam. 1 ; H315 : Skin Irrit. 2 ; H335 : STOT SE 3 ;</td>
</tr>
<tr>
<td>Water</td>
<td>17.0</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

Eye Contact
Irrigate with eyewash solution or clean water, holding the eyelids apart, for at least 15 minutes. Obtain immediate medical attention.

Skin Contact
Wash affected skin with plenty of water. If symptoms develop, obtain medical attention.

Inhalation
Remove patient from exposure, keep warm and at rest. Obtain medical attention.

Ingestion
Do not induce vomiting. Wash out mouth with water and give 200-300 ml (half a pint) of water to drink. Obtain medical attention.

4.2 Most important symptoms and effects, both acute and delayed

Alkaline.
Risk of serious damage to eyes.
Irritating to respiratory system and skin.
The toxicity of sodium silicate is dependent on the silica to alkali ratio and on the pH.

4.3 Indication of any immediate medical attention and special treatment needed

Obtain immediate medical attention.

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media
Compatible with all standard fire fighting techniques.

Unsuitable extinguishing Media
None known.

5.2 Special hazards arising from the substance or mixture
Not applicable. Inorganic powder or granules. Non-combustible.

5.3 Advice for fire-fighters
None.

SECTION 6: ACCIDENTAL RELEASE MEASURES
6.1 Personal precautions, protective equipment and emergency procedures
Wear suitable protective clothing. Wear eye/face protection. An approved dust mask should be worn if dust is generated during handling. See Section: 8.2

6.2 Environmental precautions
Do not allow to enter drains, sewers or watercourses. Advise Authorities if spillage has entered water course or sewer or has contaminated soil or vegetation.

6.3 Methods and materials for containment and cleaning up
Caution - spillages may be slippery. Avoid generation of dust. Sweep or preferably vacuum up and collect in suitable containers for recovery or disposal.

6.4 Reference to other sections
See Also Section 8.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with eyes, skin and clothing. Avoid generation of dust. Emergency shower and eye wash facilities should be readily available. See Also Section 8.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed and dry. Unsuitable containers: Aluminium See Also Section 10.

7.3 Specific end use(s)
See also Annex to the extended Safety Data Sheet.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

<table>
<thead>
<tr>
<th>SUBSTANCE.</th>
<th>Occupational Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicic acid, sodium salt</td>
<td>No Occupational Exposure Limit assigned.</td>
</tr>
<tr>
<td></td>
<td>An exposure limit of 2 mg/m³ (15 min TWA) is recommended by analogy with sodium hydroxide (UK EH40).</td>
</tr>
</tbody>
</table>

8.2 Exposure controls
Wear protective equipment to comply with good occupational hygiene practice. Do not eat, drink or smoke at the work place.

8.2.1 Appropriate engineering controls
Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions.

8.2.2 Personal Protection
Respiratory protection
Avoid inhalation of dusts. Wear suitable respiratory protective equipment if working in confined spaces with inadequate ventilation or where there is any risk of the exposure limits being exceeded. Advice on respiratory protective equipment is given in the HSE (Health and Safety Executive) publication HS(G)53.

Dust mask: FFP2 (EN 149).

Eye/face protection
Chemical goggles (EN 166).

Skin protection
Wear suitable protective clothing and gloves. Plastic or rubber gloves. For example EN374-3, level 6 breakthrough time (>480min).

Wear suitable overalls. For example EN ISO 13982 (dust), EN 14605 (liquid splashes).

8.2.3 Environmental Exposure Controls
The primary hazard of sodium silicate is the alkalinity. Avoid generation of dust. Avoid release to the environment.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties
Appearance
Powder. White.
Odour: Odourless.
Odour Threshold (ppm): Not applicable.
PH (Value): Alkaline.
Freezing Point (°C): Not applicable.
Melting Point (°C): > 1000
Boiling Point (°C): Not applicable.
Flash Point (°C)[Closed cup]: Not applicable.
Evaporation rate: Not applicable.
Flammability (solid, gas): Not applicable.
Explosive Limit Ranges: Not applicable.
Vapour Pressure (mm Hg): Not applicable.
Vapour Density (Air=1): No data.
Density (g/ml): No data.
Solubility (Water): Soluble.
Solubility (Other): No data.
Partition Coefficient: No data.
Auto Ignition Point (°C): Not applicable.
Decomposition Temperature (°C): Not applicable.
Viscosity (mPa. s): Not applicable.
Explosive properties: Not applicable.
Oxidising Properties: Not applicable.

9.2 Other information:
No data.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: See Section: 10.3
10.2 Chemical stability: Stable.
10.3 Possibility of hazardous reactions:
When arc welding vessels containing aqueous solutions of this material, take care to control any explosion risk from hydrogen evolved by electrolysis. Aqueous solutions will react with aluminium, zinc, tin and their alloys evolving hydrogen gas which can form an explosive mixture with air. Can react violently if in contact with acids. Can react with sugar residues to form carbon monoxide.

10.4 Conditions to avoid: See Section: 10.3
10.5 Incompatible materials: See Section: 10.3
10.6 Hazardous decomposition product(s): Hydrogen

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects
Acute toxicity:
Ingestion:
All symptoms of acute toxicity are due to high alkalinity. Material will cause irritation. Oral LD50 (rat) 3400 mg/kg bw

Inhalation:
Dust is irritant to the respiratory tract. All symptoms of acute toxicity are due to high alkalinity. Inhalation LC50 (rat) >2.06 g/m³

Skin Contact:
Material will cause irritation. Dermal LD50 (rat) >5000 mg/kg bw

Eye Contact:
Material will cause severe irritation. Risk of serious damage to eyes.

Skin corrosion/irritation:
Irritating to skin.

Serious eye damage/irritation:
Irritating to eyes.

Sensitisation:
Not sensitising.

Mutagenicity:
No evidence of genotoxicity. In vitro/in vivo negative.

Carcinogenicity:
No structural alerts.

Reproductive toxicity:
No evidence of reproductive toxicity or developmental toxicity.

STOT - single exposure:
Irritating to respiratory system.

STOT - repeated exposure:
Not classified. NOAEL oral (rat) >159 mg/kg bw/d

Aspiration hazard:
Not classified.
Other information
Human experience confirms that irritation occurs when sodium silicates get on clothes at the collar, cuffs or other areas where abrasion may occur.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity
Fish (Brachydanio rerio) LC50 (96 hour) 1108 mg/l
Aquatic invertebrates: (Daphnia magna) EC50 (48 hour) 1700 mg/l

12.2 Persistence and degradability
Inorganic. Soluble silicates, upon dilution, rapidly depolymerise into molecular species indistinguishable from natural dissolved silica.

12.3 Bioaccumulative potential
Inorganic. The substance has no potential for bioaccumulation.

12.4 Mobility in soil
Not applicable.

12.5 Results of PBT and vPvB assessment
Not classified as PBT or vPvB.

12.6 Other adverse effects
The alkalinity of this material will have a local effect on ecosystems sensitive to changes in pH.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Discharge of this product to sewage treatment works is dependent on local regulations with regard to pH controls. Disposal should be in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

14.1 UN number
Not applicable

14.2 Proper Shipping Name
Not applicable.

14.3 Transport hazard class(es)
Not applicable.

14.4 Packing group
Not applicable.

14.5 Environmental hazards
Not classified as a Marine Pollutant.

14.6 Special precautions for user
No special packaging requirements.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
TSCA Inventory Status: Reported/Included.
AICS Inventory Status: Reported/Included.
DSL/NDSL Inventory Status: Reported/Included.
CERCLA: No CERCLA Reportable Quantity has been established for this material.
SARA TITLE III: Not an Extremely Hazardous Substance under §302.
Not a Toxic Chemical under §313.
Hazard Categories under §§311/312: Acute 3,0,0

15.2 Chemical Safety Assessment
A Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

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Data referenced in this eSDS is from company-owned information and from data legitimately accessed by PQ Corporation through membership of Industry Consortia or other agreements. This includes data relating to toxicology, ecotoxicology, DNELs, PNECs and other information in this eSDS and its annex.

This SDS was last reviewed: 02/2015
The following sections contain revisions or new statements: No significant changes required to this version at last review.

GHS Classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>H318</td>
<td>1</td>
</tr>
<tr>
<td>H315</td>
<td>2</td>
</tr>
<tr>
<td>H335</td>
<td>3</td>
</tr>
</tbody>
</table>

Signal word(s)

Danger

Hazard pictogram(s)

Hazard statement(s)

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GLOSSARY

H318: Causes serious eye damage.
H315: Causes skin irritation.
H335: May cause respiratory irritation.
STOT SE 3: Specific target organ toxicity — single exposure Category 3
R41: Risk of serious damage to eyes.
R37/38: Irritating to respiratory system and skin.
DNEL: Derived No Effect Level
PNEC: Predicted No Effect Concentration
PBT: Persistent, Bioaccumulative and Toxic

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