SAFETY DATA SHEET

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier
Product Name Sorbsil R92
Synthetic amorphous silica hydrated / Citric acid

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified use(s) Oil processing.
Uses advised against None known.

1.3 Details of the supplier of the safety data sheet
Company Identification PQ Corporation
P.O. Box 840
Valley Forge
PA 19482
USA
Telephone: +1 610-651-4200
E-Mail (competent person) sds.uk@pqcorp.com

1.4 Emergency telephone number
Emergency Phone No. +1 800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
GHS Classification Not classified as dangerous for supply/use.
EC Classification Not classified as dangerous for supply/use.
Hazard summary Exposure to any kind of dust is potentially harmful.

2.2 Label elements
Hazard statement(s) None.
Precautionary statement(s) None.

2.3 Other hazards Not classified as PBT or vPvB.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient(s)</th>
<th>%W/W</th>
<th>CAS No.</th>
<th>EINECS No. / REACH Registration</th>
<th>Hazard symbol(s) and hazard statement(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Synthetic amorphous</td>
<td>25 - 45</td>
<td>112926-00-8</td>
<td>231-545-4 01-2119379499-16</td>
<td>Not classified</td>
</tr>
<tr>
<td>silica</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water</td>
<td>55 - 75</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td></td>
</tr>
<tr>
<td>Citric acid</td>
<td>&lt; 10</td>
<td>77-92-9</td>
<td>201-069-1</td>
<td>H319 : Skin Irrit. 2</td>
</tr>
</tbody>
</table>

EC Classification No. 67/548/EEC
### SECTION 4: FIRST AID MEASURES

#### 4.1 Description of first aid measures

**Eye Contact**
If substance has got into the eyes, immediately wash out with plenty of water. Obtain immediate medical attention.

**Skin Contact**
Wash affected skin with plenty of water. If symptoms develop, obtain medical attention.

**Inhalation**
Remove patient from exposure, keep warm and at rest. If symptoms develop, obtain medical attention.

**Ingestion**
Do not induce vomiting. Wash out mouth with water. If large amount swallowed or symptoms develop obtain medical attention.

#### 4.2 Most important symptoms and effects, both acute and delayed

Exposure to any kind of dust is potentially harmful.

#### 4.3 Indication of any immediate medical attention and special treatment needed

See Section: 4.1

### SECTION 5: FIRE-FIGHTING MEASURES

#### 5.1 Extinguishing media

**Suitable Extinguishing Media**
Extinguish with waterspray, foam or dry chemical.

**Unsuitable extinguishing Media**
Carbon dioxide is unsuitable (creates dust).

#### 5.2 Special hazards arising from the substance or mixture

Not readily combustible. Ignites in contact with flame and supports combustion until the organic material has burned off.

#### 5.3 Advice for fire-fighters

None.

### SECTION 6: ACCIDENTAL RELEASE MEASURES

#### 6.1 Personal precautions, protective equipment and emergency procedures

Wear suitable protective clothing. Wear eye/face protection. An approved dust mask should be worn if dust is generated during handling. See Section: 8.2

#### 6.2 Environmental precautions

Contain spillages.

#### 6.3 Methods and materials for containment and cleaning up

Sweep or preferably vacuum up and collect in suitable containers for recovery or disposal. Dampening with water can reduce dust.

#### 6.4 Reference to other sections

See Also Section 8.

### SECTION 7: HANDLING AND STORAGE

#### 7.1 Precautions for safe handling

Avoid generation of dust. A considerable static electrical charge can be built up during mechanical handling which may become a hazard in atmospheres containing flammable vapours. Advice on the control of static is given in British Standard BS 5958. See Also Section 8.

#### 7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed and dry.

#### 7.3 Specific end use(s)

None known.
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

<table>
<thead>
<tr>
<th>SUBSTANCE.</th>
<th>Occupational Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Synthetic amorphous silica</td>
<td>UK EH40: Silica amorphous&lt;br&gt;Total inhalable dust: WEL 6 mg/m3 8h TWA. Respirable dust: WEL 2.4 mg/m3 8h TWA.</td>
</tr>
<tr>
<td></td>
<td>US ACGIH: Silica, Amorphous - Precipitated silica and silica gel: TLV withdrawn 2006</td>
</tr>
<tr>
<td></td>
<td>US OSHA: Silica amorphous - Precipitated silica: PEL 6mg/m3 8h TWA</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Wear protective equipment to comply with good occupational hygiene practice. Do not eat, drink or smoke at the work place.

8.2.1 Appropriate engineering controls

Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions.

8.2.2 Personal Protection

Respiratory protection

Avoid inhalation of dusts. Wear suitable respiratory protective equipment if working in confined spaces with inadequate ventilation or where there is any risk of the exposure limits being exceeded. Advice on respiratory protective equipment is given in the HSE (Health and Safety Executive) publication HS(G)53.

Eye/face protection

Safety spectacles. Eye protection with side protection (EN 166).

Skin protection

Wear suitable protective clothing and gloves. Plastic or rubber gloves. For example EN374-3. Wear suitable overalls.

8.2.3 Environmental Exposure Controls

Avoid generation of dust.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance  Powder. White.
Odour       Odourless.
Odour Threshold (ppm) Not applicable.
pH (Value)  1.5 - 3 at 25% w/w in water.
Freezing Point (°C) Not applicable.
Melting Point (°C) > 1000
Boiling Point (°C) Not applicable.
Flash Point (°C) [Closed cup] Not applicable.
Evaporation rate Not applicable.
Flammability (solid, gas) Not applicable.
Explosive Limit Ranges Not applicable.
Vapour Pressure (mm Hg) Not applicable.
Vapour Density (Air=1) Not applicable.
Density (g/ml) No data.
Solubility (Water) Partially soluble.
Solubility (Other) No data.
Partition Coefficient No data.
Auto Ignition Point (°C) Not applicable.
Decomposition Temperature (°C) Not applicable.
Viscosity (mPa. s) Not applicable.
Explosive properties No data.
Oxidising Properties Not applicable.

9.2 Other information

No data.
SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity See Section: 10.3
10.2 Chemical stability Stable.
10.3 Possibility of hazardous reactions None known.
10.4 Conditions to avoid See Section: 10.3
10.5 Incompatible materials See Section: 10.3
10.6 Hazardous decomposition product(s) None known.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
Ingestion No data available on mixture. The lethal dose for humans for synthetic amorphous silica is estimated at over 15000 mg/kg bw. Synthetic amorphous silica is a permitted food additive in the UK, US and many other countries.

Citric acid is a natural constituent in most citrus fruits.

Inhalation Synthetic amorphous silica has little adverse effect on lungs and does not produce significant disease or toxic effect when exposure is kept below the permitted limits. However, existing medical conditions (eg. asthma, bronchitis) may be aggravated by exposure to dust. Effects of dust may be greater, and occur at lower levels of exposure in smokers compared to non-smokers.

Skin Contact Dust may have a drying effect on the skin. No data available on mixture. Synthetic amorphous silica : Dermal LD50 (rabbit) >5000 mg/kg bw

Eye Contact Dust may cause discomfort and mild irritation.

Skin corrosion/irritation Non-irritant. Dust may have a drying effect on the skin.

Serious eye damage/irritation Not classified.

Sensitisation Not sensitising.

Mutagenicity No evidence of genotoxicity.

Carcinogenicity IARC assessment: Amorphous silica is not classifiable as to its carcinogenicity to humans (Group 3).

Reproductive toxicity No evidence of reproductive toxicity or developmental toxicity.

STOT - single exposure Not classified.

STOT - repeated exposure No data available on mixture. Synthetic amorphous silica : Not classified.

Aspiration hazard Not classified.

Other information Not applicable.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity No data available on mixture. Synthetic amorphous silica is virtually inert and has no known adverse effect on the environment. Organic components are readily biodegradable.

12.2 Persistence and degradability See Section: 12.1

12.3 Bioaccumulative potential The product has low potential for bioaccumulation.

12.4 Mobility in soil Not applicable.

12.5 Results of PBT and vPvB assessment Not classified as PBT or vPvB.

12.6 Other adverse effects None.
13.1 Waste treatment methods

Disposal should be in accordance with local, state or national legislation.
This product normally causes no problems in sewage treatment works, where it settles with the sewage sludge.
This material is not classified as hazardous waste under EC Directive 2008/98/EC (and amendments). This material is not classified as hazardous waste under the Hazardous Waste (England and Wales) Regulations SI 2005 No. 894. May be disposed of by landfill in accordance with local regulations.

SECTION 14: TRANSPORT INFORMATION

14.1 UN number
Not applicable.

14.2 Proper Shipping Name
Not applicable.

14.3 Transport hazard class(es)
Not applicable.

14.4 Packing group
Not applicable.

14.5 Environmental hazards
Not applicable.

14.6 Special precautions for user
None. No special packaging requirements.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
EINECS: Preparation - all components included.
TSCA Inventory Status: Mixture - all components included.
AICS Inventory Status: Mixture - all components included.
DSL/NDSL Inventory Status: Mixture - all components included.
German Water Hazard Classification VwVwS: WGK class 1 (low hazard to water).

15.2 Chemical Safety Assessment
No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

This SDS was last reviewed: 09/2014
The following sections contain revisions or new statements: All sections.

GLOSSARY
H319: Causes serious eye irritation.
R36: Irritating to eyes.
PBT: Persistent, Bioaccumulative and Toxic

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