

SCHEDULE NO	PS-04
EFFECTIVE	October 1, 2008
SUPERSEDES	PS-04 (June 1, 2008)

## PRICE SCHEDULE

### *STANDARD INDUSTRIAL LIQUID AND SOLID SODIUM SILICATES*

#### LIQUIDS

<u>PRODUCT</u>	<u>BULK PRICE / LB</u>
N <sup>®</sup>	\$0.2140
N <sup>®</sup> 38	\$0.2140
N <sup>®</sup> Clear	\$0.2285
O <sup>®</sup>	\$0.2175
OW <sup>™</sup>	\$0.2325
STIXSO <sup>™</sup> RR	\$0.2175
E <sup>®</sup>	\$0.2285
K <sup>®</sup>	\$0.2475
M <sup>®</sup>	\$0.2525
STAR <sup>™</sup>	\$0.2485
V <sup>®</sup>	\$0.2325
RU <sup>™</sup>	\$0.2635
D <sup>™</sup>	\$0.2665
BJ <sup>™</sup> 120	\$0.2390
B-W <sup>™</sup> 50	\$0.2745

#### SOLIDS ("Glass")

<u>PRODUCT</u>	<u>BULK PRICE/LB</u>
SS <sup>®</sup>	\$0.5310
SS <sup>®</sup> 22	\$0.5310
SS-C <sup>™</sup>	\$0.6090

#### NOTES:

- All prices are F.O.B. shipping plant.
- Bulk prices apply to carload/truckload quantities, minimum 24,000 Lb.

#### PQ U.S. SODIUM SILICATE PLANTS:

Augusta, GA	(800) 426-5083	Kansas City, KS	(800) 736-3021
Baltimore, MD	(800) 285-1250	Pineville, LA	(800) 777-4570
Chester, PA	(800) 568-1468	Portland, OR	(800) 374-1250
Gurnee, IL	(888) 213-4030	South Gate, CA	(800) 374-1250
Jeffersonville, IN	(800) 285-1445	Spokane, WA	(800) 374-1250
Joliet, IL	(800) 727-3651	St. Louis, MO	(800) 285-5411

**SEE REVERSE SIDE FOR PRICING NOTES AND TYPICAL PROPERTIES**

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**FOR SALES SUPPORT AND TECHNICAL SUPPORT CALL 800-944-7411**

## PRICING NOTES

**PRICES:** Subject to change without notice, except as specifically provided in our mutually negotiated Sales Contracts.

**TERMS:** Net cash in thirty days from date of invoice.

**NON-RETURNABLE 55 GALLON POLY DRUMS:**

Available only at Chester, PA; Utica, IL; and South Gate, CA unless special arrangements have been made in advance. The following upcharges over bulk prices apply:

Number of Drums	Upcharge Per Pound
1 to 9	\$0.3000/Lb
10 to 19	\$0.2500/Lb
20 to 39	\$0.2000/Lb
40 or more	\$0.1000/Lb

**F.O.B. POINT:**

Prices shown in this schedule are "F.O.B. SELLER'S PLANT," which means that the BUYER will accept delivery of such shipments on PQ Corporation's loading platform at the designated plant. PQ Corporation reserves the right to designate the origin point of the shipments.

## TYPICAL PROPERTIES OF PQ STANDARD INDUSTRIAL SODIUM SILICATES

The properties shown are typical values, not manufacturing specifications.

Product Name	Wt. Ratio (SiO <sub>2</sub> /Na <sub>2</sub> O)	%Na <sub>2</sub> O	%SiO <sub>2</sub>	Solids	All values determined at 68°F			Net Wt. 55 gal. Drum-Lb
					Density		Viscosity, Centipoises	
					°Bé	Lb/gal.		
N® & N® Clear	3.22	8.90	28.70	37.60	41.0	11.62	180	635
N® 38	3.22	8.20	26.40	34.60	38.0	11.30	60	620
O®	3.22	9.15	29.50	38.65	42.2	11.76	400	645
OW™ *	3.22	9.15	29.50	38.65	42.2	11.76	400	645
STIXSO™ RR	3.25	9.22	30.00	39.22	42.7	11.81	830	645
E™ (Clarified)	3.22	8.60	27.70	36.30	40.0	11.51	100	630
K®	2.88	11.00	31.70	42.70	47.0	12.34	960	675
M®	2.58	12.45	32.10	44.55	49.3	12.63	780	690
STAR™(Clarified)	2.50	10.60	26.50	37.10	42.0	11.74	60	645
V®	2.50	10.60	26.50	37.10	42.0	11.74	60	-
RU™	2.40	13.85	33.20	47.05	52.0	13.00	2100	710
D™	2.00	14.70	29.40	44.10	50.5	12.79	400	700
BJ 120™	1.80	13.15	23.67	36.82	43.7	11.90	655	-
B-W™ 50	1.60	16.35	26.20	42.55	50.3	12.76	280	690

\* Contains surfactant

Product Name	Wt. Ratio (SiO <sub>2</sub> /Na <sub>2</sub> O)	%Na <sub>2</sub> O	%SiO <sub>2</sub>	Approx. Density Lb. per cu.ft.		Particle Size Characteristics (Tyler Screen)
				Untamped	Tamped	
SS® & SS® 22	3.22	23.50	75.7	88	88	Coarse lumps
SS-C™	2.00	33.00	66.0	88	88	Coarse lumps